Synthesis and Characterization of Polypyrrole-Antimony (III) Oxide Hybrid Polymer Nanocomposites

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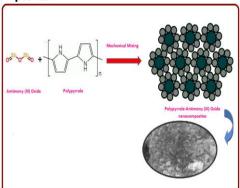
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Abstract-The PPy-Sb₂O₃ nanocomposites with (< 250 nm) nanoparticles various weight percents were prepared by mechanical mixing. Fourier transform infrared (FTIR) spectroscopy, ultraviolet-visible (UV-Vis) spectroscopy, X-ray diffraction (XRD), thermogravimetric analysis differential scanning calorimetry (DSC), scanning microscopy (SEM), and energy dispersive X-ray analysis spectroscopy (EDAX) were used to characterize the PPv-Sb₂O₃ nanocomposites. The FTIR results indicated that there are some interactions between PPy and Sb₂O₃ nanoparticles. Such an interaction is likely caused by the formation of the coordinate bonding between the lone pair electron of atom in PPy chain with orbit of Sb atom of Sb₂O₃, indicating a reduction in the strength of PPv-Sb₂O₃ interactions as the wt % increases, which may lead to the broader size distribution of Sb₂O₃ nanoparticles dispersed in nanocomposites.



Schematic diagram PPy-Sb₂O₃ nanocomposites

The UV-vis results of PPy-Sb₂O₃ nanocomposites interactions is significantly increased by increasing the Sb₂O₃ wt%, leading to reduce the energy level interval of benzenoid ring and hence result in a red shift. The XRD result indicates that PPy has been successfully anchored on the surface of Sb₂O₃ nPs through the mechanical mixing method. The morphology and elemental composition analysis were characterized by using SEM and EDAX. This result indicates high interaction between PPy and metal oxides.

1. INTRODUCTION

Hybrid inorganic-organic nanocomposite materials have attracted more and more attention due to creating new

which combine different functions materials characteristics of individual materials. Different inorganic materials including carbon nanotubes, metal, metal oxides and nanosheets have been investigated in polymer matrices [1]. Nanocomposite materials have attracted a lot of interest due to their probable commercial exploitation as sensors, batteries, toners in copying machines, quantum electronic devices, smart windows and materials for electromagnetic shielding, etc. Nanocomposite materials made from nanoparticles of oxides and conducting polymers are the most interesting and challenging areas of research in recent times [2]. The conducting polymers, such as polythiophene, polypyrrole (PPy) and polyaniline have been exhaustively studied due to their outstanding mechanical and electrical properties, which afford applications in actuators, sensors and electrochromic devices [3]. Among the conducting polymers, PPy has attracted considerable attention because it is easy synthesis, it has relatively good quality environmental stability and its surface charge characteristics are can be customized by changing the dopant species into the material during the synthesis [4,5]. In the present work, we report the fabrication of conductive PPv-Sb₂O₃ nanocomposites using mechanical mixing method. The chemical structures of the PPy-Sb₂O₃ nanocomposites are characterized by Fourier transform infrared (FT-IR) spectroscopy and optical parameters are by using UV-vis characterization. The thermal stability of the PPy-Sb₂O₃ nanocomposites is performed by thermogravime tric analysis (TGA) and differential scanning calorimetric (DSC). Scanning electron microscope (SEM) is used to characterize the dispersion of Sb₂O₃ nPs and the morphology of the PPy-Sb₂O₃ nanocomposites. The effects of the Sb₂O₃ nPs on the crystallization structures of the PPy are also studied. In this present work, the inorganic-organic hybrid nanocomposite containing polypyrrole as the organic part and antimony (III) oxide as the inorganic part have been used for studying structural, optical and thermal properties. Such types of nanocomposite have shown to posses small grain size and high stability. To the best of our knowledge, this is the first

ever attempt made to synthesis and investe of these nanocomposites with special properties.

2. EXPERIMENTAL

2.1. Materials

All of the chemical reagents used in this experiment were A.R. grade. The monomer pyrrole (PPy) and Dodecylbenzene Sulfonic acid (DBSNa) as dopant was purchased from Aldrich Chemical and purified by distillation under reduced pressure, stored in refrigerator before use. Antimony (III) oxide nanopowder, <250 nm nanoparticle (98% purity) from Aldrich Chemical, Ammonium peroxydisulfate (99%, Merck), Ethonal (99% purity, Merck), Acetone (99% purity, Merck) were purchased from Merck chemical. The water used throughout the work is distilled water.

2.2. The preparation of polypyrrole (PPy)

The polypyrrole was synthesized by chemical oxidation polymerization under static condition in a lower temperature. About 900 ml of de ionized water was taken in a flask and an arrangement for mechanical Dodecylbenzene sulfonic acid solution (DBSNa) as a dopant was dissolved in above 900 ml of deionized water and the solution was well stirred in the flask. Monomer pyrrole was added in the above suspension solution and keeps stirring for 30min. After 30 min ammonium peroxydisulfate (NH₄)₂S₂O₈ as an oxidant was added drop wise slowly to the good degree of polymerization is achieved the suspension solution was dark black in color. The entire solution mixture was continuously stirred well at 0-5°C and the reaction was continued for another 24 h over all time speed of rotation maintained at 700rpm. The product was filtered and washed with deionized water, ethanol and acetone, then dried under vacuum at 80°C for 24 h. Experimental setup as shown in Fig.1.

2.3. Synthesis of polypyrrole-Sb₂O₃ nanocomposites

PPy-Sb₂O₃ nanocomposites were synthesized using different wt% of Sb₂O₃ with respect to polypyrrole which are referred as PPy-Sb₂O₃ nanocomposites. Pure PPy was synthesized following the same procedure without Sb₂O₃ nanoparticles. The molar ratio of polymer (PPy) and metal Oxide Sb₂O₃ was 1:0.25 to prepare PPy-Sb₂O₃ (25%) nanocomposites by using mechanical mixing method. Similarly the samples were prepared in the different weight % of Sb₂O₃ nanoparticles like PPy-Sb₂O₃ (50%) and PPy-Sb₂O₃ (100%) by the ratio 1:0.50 and 1:1 respectively.

3. CHARACTERIZATION

FT-IR spectra of the pure PPy, PPy-Sb₂O₃ nanocomposites, Sb₂O₃ nPs samples were recorded at room temperature using FT-IR Spectrometer Make: Perkin Elmer; Model: Spectrum RX 1; Range: 400 cm⁻¹-4000 cm⁻¹; Resolution: 4. The sample was prepared in the pellet form by mixing the polymer powder with KBr by the ratio 1:10 and pressing it in the Perkin Elmer hydraulic device using 15 ton pressure.

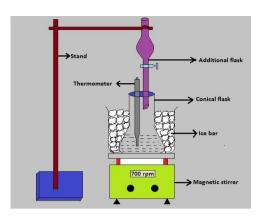


Fig.1 Experimental setup for chemical oxidative polymerization method

UV-vis spectra of the synthesized PPy-Sb₂O₃ nanocomposites powder were determined using a UV-vis spectrometer, Model: Lambda 35; Range: 400 nm-1100 nm; Resolution: 4; Mode of operation: 1.Transmittance (T %) and Absorbance (A %) 2. Reflectance (R %). X-ray diffraction patterns of PPy-Sb₂O₃ nanocomposites samples performed using advance diffractometer with monochromatic CuK α radiation (λ =1.54Å) are used to identify crystalline nature of the samples. The crystallite size was determined from Scherrer relation.

$$D = \frac{\kappa\lambda}{\beta\cos\theta} \tag{1}$$

where, D is the crystallite size, K is the shape factor for the average crystallite (w0.9), λ is the wavelength of the X-ray which is 1.54 Å for Cu target, B is the full width at half maxima of the crystalline peak in radians, θ is the angle between incident and reflected rays. Thermogravimetric properties of the pure PPy and PPy-Sb₂O₃ nanocomposites were studied in instrument used: STA449 F3 Jupiter; Temperature range: RT to 500 °C; Heating rate: 10K/min; Atmosphere: Nitrogen; Sample Carrier: TG-DSC Sample Carrier; Sample Crucible: TG-DSC Alumina Crucible with lid. The microstructure, size and morphology of the synthesized polypyrrole as well as their dispersity in the PPy-Sb₂O₃ nanocomposites could be determined with the help of scanning electron microscopy (SEM) images were obtained on Make: JEOL; Modal: JSM 6390; Made in Japan. Energy dispersive X- ray spectroscopy employed to analyze the chemical compositions of nanocomposites was carried out using Make: Oxford Instruments; Modal: INCA Pental FET 3; Made in England.

4. RESULT AND DISCUSSION

4.1 FTIR spectral analysis

The FTIR spectra of pure PPy, PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ nPs are shown in Fig.2. The main transmittance peaks of PPy are appeared at 3402.05 cm⁻¹ and 1547.23 cm⁻¹ could be corresponded to the N-H stretching vibration and symmetric stretching vibration of C-C bond in the PPy ring, respectively. The band at 1397.53 cm⁻¹ is assigned to N-H bending vibration bond. The transmittance

peaks appeared at 1184.22 cm⁻¹ and 905.96 cm⁻¹ was attributed to the in-plane bending vibration of C-H bond and the C-H out-of-plane bending vibration indicating the polymerization of pyrrole respectively [6]. The FTIR spectrum of the PPy-Sb₂O₃ (25%) nanocomposite demonstrated the peaks at 3396.57 cm⁻¹, 1545.98 cm⁻¹, 1381.84 cm⁻¹, 1185.86 cm⁻¹, and 908.86 cm⁻¹ that are considered to arise from pyrrole ring stretching, N-H stretching vibration, C-C symmetric stretching vibration, N-H bending vibration, C-H in plane bending vibration and C-H out-of-plane bending respectively. The transmittance peaks and corresponding stretching vibration of pure PPv, PPv-Sb₂O₃ nanocomposites was shown in Table.1. These results confirmed the presence of PPv moieties in the nanocomposites. Interestingly, all peak positions shifted towards higher values after Sb ions adsorption. The delocalized π electrons in PPy matrix, which are involved in the skeletal vibration of PPy ring, are affected by the doping ions in the polymer matrix. Different types of dopants in the PPy backbone may disturb the conjugate structure of PPy and this limit the extent of charge delocalization along the polymer chains, leading to red shift. However, as for PPy-Sb₂O₃ nanocomposites, except the peaks of PPy, the broad band between 500 and 950cm⁻¹ are attributed to the Sb-O bond, suggesting that the Sb₂O₃ was embedded in PPy matrix. The results indicated that there are some interactions between PPy and Sb₂O₃ particles. Such an interaction is likely caused by the formation of the coordinate bonding between the lone pair electron of atom in PPy chain with orbit of Sb atom of Sb₂O₃, indicating the strength of PPy-Sb₂O₃ interactions, as the wt % increases, which may lead to the broader size distribution of Sb₂O₃ particles dispersed in nanocomposites. Compared to pure PPy, the characteristic peaks of PPv-Sb₂O₃ nanocomposites slightly shifted to higher wavelength, indicating the strong interaction at the interface. Besides, the characteristic peaks of PPy-Sb₂O₃ are well maintained in the nanocomposites, indicating that PPy has been successfully compounded with Sb₂O₃ without changing chemical composition. Comparing to the corresponding peaks of pure PPy, the peaks of PPy-Sb₂O₃ shifted towards lower wavenumber. This shifting of absorption bands may be due to the action of hydrogen bonding between the hydroxyl groups on the surface of Sb₂O₃ nPs and the amine groups in the PPy molecular chains. Similar observations of absorption shifting peaks of PPy-Sb₂O₃ towards are obtained in lower wavenumber. This result indicates that the PPy-Sb₂O₃ nanocomposites have been successful synthesized and the observed shift indicates the interaction between PPy and nPs.

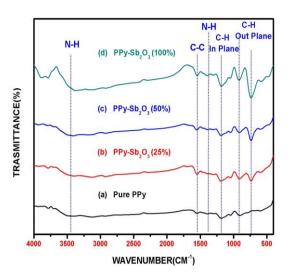


Fig.2 FTIR spectra of pure PPy (a) and PPy-Sb₂O₃ nanocomposites (b, c & d)

Sample Name	N-H stretching vibrations (cm ⁻¹)	C–C ring symmetric stretching vibrations (cm ⁻¹)	N-H bending vibrations (cm ⁻¹)	In-plane C–H bending Vibrations (cm ⁻¹)	Out-plane C–H bending Vibrations (cm ⁻¹)
Pure PPy	3402.05	1547.23	1397.53	1184.22	905.96
PPy- Sb ₂ O ₃ (25%)	3396.57	1545.98	1381.84	1185.86	908.86
PPy- Sb ₂ O ₃ (50%)	3410.94	1548.74	1387.97	1187.47	911.61
PPy- Sb ₂ O ₃ (100%)	3373.71	1544.73	1395.43	1181.12	916.23

Table.1 FTIR data of pure PPy and PPy-Sb₂O₃ nanocomposites

4.2. UV-vis absorption spectral analysis

The UV-vis spectra of pure PPy (a), PPy-Sb₂O₃ (b,c, d) nanocomposites and pure Sb₂O₃ (e) are shown in Fig.3. The absorption reveals that there is different composition and morphology in ranging Sb₂O₃ concentration from 25-100% in PPy-Sb₂O₃ nanocomposites. However, as the characteristic absorption bands of pure PPy are obtained in the wavelengths range of 250-300 nm, 450-450 nm and 900-1000 nm. UV-vis analysis was also conducted to analyze the PPy are presented in Fig.4 (a), in which the intermediates exhibit an absorption band appeared at about 473nm. This band is due to the formation of phenazine-like structures in this stage. These bands are assigned to the formation of PPy. The first absorption band corresponds to the π - π * electron transition within benzenoid segments. The second and the third bands correspond to the doped state and the polaron formation in PPy respectively. From the spectroscopic and theoretical data indicate, that the absorption band at 400-500 nm (4-3 eV) is assigned to π - π * transition of PPy. The band gap of each case is determined from Tauc plot which is shown in Table.2.

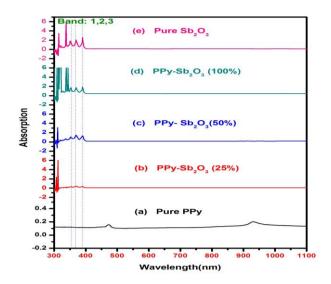


Fig.3 UV-vis spectra of pure PPy (a), PPy-Sb₂O₃ nanocomposites (b, c, d) and pure Sb₂O₃ nPs

Gl-	Wa	velength (nm)	A	Band		
Sample Name	Band: 1	Band: 2	Band:	Band: 1	Band: 2	Band:	gap (eV)
Pure PPy	260	473	931	0.1826	0.1581	0.2017	3.46
PPy- Sb ₂ O ₃ (25%)	343	360	379	0.3393	0.4155	0.3951	3.04
PPy- Sb ₂ O ₃ (50%)	342	359	379	1.0751	1.4434	1.3211	1.76
PPy- Sb ₂ O ₃ (100%)	343	359	380	1.7405	1.7130	1.8569	1.49
Pure Sb ₂ O ₃	340	359	380	1.8181	2.0666	2.5913	1.71

Table.3 Crystallographic parameters of pure PPy, PPy-Sb₂O₃ nanocomposites and pure Sb₂O₃ nPs

Among the various cases, the highest band gap energy was obtained for pure PPy and then the band gap was decreased with increasing Sb₂O₃ concentration which is clearly shown in the Table.2. The PPy-Sb₂O₃ interactions is significantly increased by increasing the Sb₂O₃ wt%, leading to reduce the energy level interval of benzenoid ring and hence, result in a red shift. The FTIR spectra of the nanocomposites shown in Fig.3 also support this conclusion. Upon doping PPy exhibits unusual electronic structure due to electron-phonon coupling. Polarons and bipolarons states appear within the band gap, which gives rise to the broad band at wave length 900-1000 nm in the case of pure PPy. Generally, the optical band gap in semiconductor is determined by plotting absorption coefficients (a) as $(\alpha h \nu)^{1/m}$ vs. hv where 'm' represents the nature of the transition and hv is the photon energy. Now 'm' may have different values, such as $\frac{1}{2}$, 2, $\frac{3}{2}$ and 3 for allowed

direct, allowed indirect, forbidden direct and forbidden

indirect transitions respectively.

$$\alpha = \frac{A(hv - E_g)^{\frac{1}{2}}}{hv} \longrightarrow (1)$$

where 'A' is the absorption constant for a direct transition. For allowed direct transition one can plot $(\alpha h v)^2$ vs. hv as shown in Fig.4 and extrapolate the linear portion of it to α =0 value to obtain the corresponding band gap.

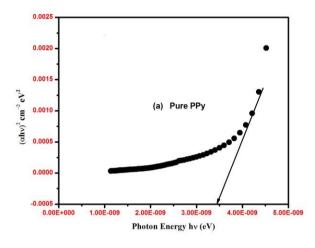


Fig.4a

The optical absorption coefficient (α) near the absorption edge for direct interband transitions is given by the equation (1). The band gap of PPy with antimony concentration implies that electronic structure of PPy is affected [8,9]. UV-Vis spectral data and the band gap of pure PPy, PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ are as shown in Table.2.

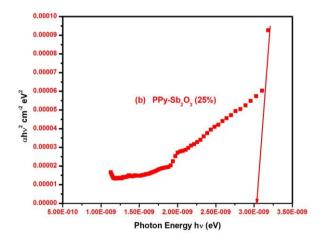


Fig.4b

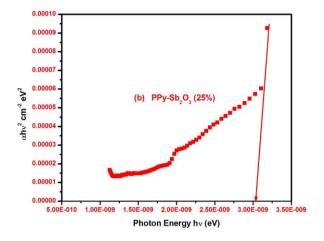


Fig.4c

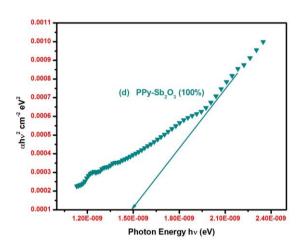


Fig.4d

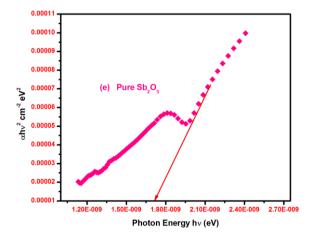


Fig.4d

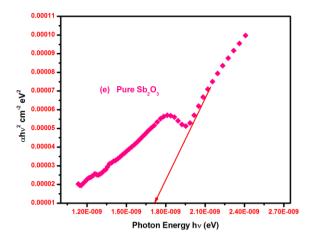


Fig. 4e Fig. 4a-4e Tauc plot for $(\alpha h \nu)^2$ vs hv of pure PPy, PPy-Sb2O3 nanocomposites and pure Sb2O3 nPs

4.3. X-Ray diffraction studies

Fig.5 shows the XRD patterns of pure PPy, PPy-Sb₂O₃ nanocomposites (25-100%) and pure Sb₂O₃ nPs which is a evidence of crystalline nature of the samples. The XRD pattern of pure PPy shows a broad peak and sharp peak appeared at 23.04° and 44.36° respectively, which indicates the crystalline nature. XRD curve of PPy shows that the PPy prepared in the absence of Sb₂O₃ nPs is amorphous in nature. The crystallite sizes of the PPy were estimated from X-ray line broadening using Scherer's formula. It can be seen clearly from the XRD patterns of Sb₂O₃ nPs, that the Sb₂O₃ nPs showed a single-phase in nature. There was no secondary phase detected and the high intensity of the peaks revealed the crystalline nature of the as Sb₂O₃ nPs. Obviously, the diffraction peaks of the Sb₂O₃ nPs appear in the PPy-Sb₂O₃ nanocomposites from the Fig.5 (b,c,d) the intensity of these peaks becomes stronger with increasing the nanoparticle loadings, while the two original peaks of PPy show a reduced intensity at $2\theta=23.04$ and 44.36° . The XRD pattern also confirm the presence of antimony in the PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ the crystallize size as-calculated, where the average crystallize size are 97 nm (25%), 170 nm (50%), 176 nm (100%) and 152 nm (pure Sb₂O₃). The strain and dislocation density of pure PPy, PPy-Sb₂O₃ nanocomposites (25-100%), pure Sb₂O₃ nPs data are seen in Table.3. The parameters are slightly changed with the addition of Sb₂O₃ nPs. Furthermore, these results revealed the amorphous nature of PPy in the nanocomposites, suggesting that the addition of Sb₂O₃ nPs retain the crystallization of the PPy molecular chains. This may be because when PPy is adsorbed on the surface of the Sb₂O₃ nPs. The increasing trend intensity indicating that the Sb₂O₃ greatly increased due to the adsorption of PPy molecular chains on the surface of the Sb₂O₃ nPs. In order to study the effect of the addition of Sb₂O₃ nPs in PPy matrix, a careful analysis of the position of the XRD peak indicates that, there is a shifting in peak's position towards lowering 2θ value, but in this case, the crystallinity of Sb₂O₃ nPs was found to be disturbed in the PPy-Sb₂O₃ nanocomposites. However, in the present work the crystallinity of Sb₂O₃ is not disturbed by PPy

molecular chain on the surface of Sb_2O_3 nPs as can be seen from Fig.6. The shifting of the peak's position clearly indicates that PPy-Sb₂O₃ nanoparticles are incorporating into the PPy polymer matrix. The broad weak diffraction peak of PPy still exists, but its intensity decreases. This indicates a strong effect of the Sb₂O₃ nPs on the structures of crystalline of the formed PPy and the interaction between PPy backbone and Sb₂O₃ nPs.

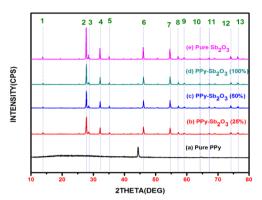


Fig.5 X-Ray diffraction patterns of pure PPy (a), PPy-Sb $_2$ O $_3$ nanocomposites (b, c, d) and pure Sb $_2$ O $_3$ nPs (e)

This result indicates that, PPy has been successfully anchored on the surface of Sb_2O_3 NPs through the mechanical mixing method. However, the characteristic peak intensities of PPy-Sb_2O_3 nanocomposite gradually decreased with increasing the weight percentage of Sb_2O_3 , indicating the incorporation of Sb_2O_3 into the polymer matrix. Previous literature also support that the parent work that the introduction of Sb_2O_3 will affect the crystalline behavior of PPy [10-12].

	Pure PPy							
	2θ	FWHM	Intensity	d Spacing Value	Crystallize size (nm)	Strain	Dislocation density	
1	23.04	0.071	263	3.8570	114	0.0006	1.30*10 ⁻¹⁴	
2	44.36	0.094	980	2.0404	91	0.0004	8.32*10 ⁻¹⁵	
_	PPy-Sb ₂ O ₃ (25%)							
Peak No	2θ	FWHM	Intensity	d Spacing Value	Crystallize size (nm)	Strain	Dislocation density	
1	13.88	0.118	130	6.3749	67	0.0018	0.20*10 ⁻¹⁵	
2	27.80	0.118	1647	3.2065	69	0.0009	4.80*10 ⁻¹⁵	
3	28.52	0.118	220	3.1271	69	0.0009	4.80*10 ⁻¹⁵	
4	32.22	0.165	610	2.7760	50	0.0001	2.50*10 ⁻¹⁵	
5	35.20	0.071	140	2.5475	117	0.0004	1.37*10 ⁻¹⁴	
6	46.10	0.118	570	1.9673	73	0.0005	5.34*10 ⁻¹⁵	
7	54.64	0.071	617	1.6783	125	0.0002	1.58*10 ⁻¹⁴	
8	57.26	0.118	170	1.6076	76	0.0004	5.87*10 ⁻¹⁵	
9	59.14	0.071	103	1.5609	128	0.0002	1.65*10 ⁻¹⁴	
10	64.14	0.118	57	1.4507	79	0.0003	6.30*10 ⁻¹⁵	
11	68.96	0.071	77	1.3606	135	0.0002	1.84*10 ⁻¹⁴	
12	74.08	0.071	163	1.2787	140	0.0001	1.96*10 ⁻¹⁴	
13	76.44	0.071	170	1.2450	142	0.0001	2.02*10 ⁻¹⁴	
				PPy-Sb ₂ O ₃ (50%)			
Peak No	20	d Specina		d Spacing	Crystallize size Strain Disloca		Dislocation density	
	20	r willvi	intensity	Value	(nm)	Strain	•	
1	14.00	0.047	213	6.3205	170	0.0007	2.89*10 ⁻¹⁴	
2	27.94	0.047	1747	3.1907	174	0.0003	3.03*10 ⁻¹⁴	
3	28.76	0.047	113	3.1016	174	0.0003	3.04*10 ⁻¹⁴	
4	32.34	0.071	567	2.7659	116	0.0004	1.35*10 ⁻¹⁴	
5	35.28	0.071	153	2.5419	117	0.0004	1.37*10 ⁻¹⁴	
6	46.24	0.071	607	1.9617	121	0.0003	1.47*10 ⁻¹⁴	
7	54.80	0.047	533	1.6738	190	0.0001	3.62*10 ⁻¹⁴	
8	57.42	0.047	173	1.6035	192	0.0001	3.71*10 ⁻¹⁴	
9	59.32	0.071	110	1.5566	128	0.0002	1.65*10 ⁻¹⁴	
10	64.28	0.047	83	1.4479	199	0.0001	3.98*10 ⁻¹⁴	
11	69.04	0.047	80	1.3593	205	0.0001	4.20*10 ⁻¹⁴	
12	74.20	0.047	153	1.2770	211	0.0001	4.48*10 ⁻¹⁴	
13	76.60	0.047	103	1.2428	215	0.0001	4.63*10 ⁻¹⁴	
				PPy-Sb ₂ O ₃ (1	100%)			
Peak No	2θ	FWHM	Intensity	d Spacing Value	Crystallize size (nm)	Strain	Dislocation density	
Peak No	20	FWHM 0.047	Intensity 153			Strain 0.0007	Dislocation density 2.89*10 ⁻¹⁴	

_							14	
3	28.48	0.047	210	3.1314	174	0.0003	3.03*10 ⁻¹⁴	
4	32.20	0.047	713	2.7776	175	0.0003	3.09*10 ⁻¹⁴	
5	35.26	0.047	107	2.5433	177	0.0002	3.14*10 ⁻¹⁴	
6	46.10	0.047	733	1.9673	183	0.0002	3.37*10 ⁻¹⁴	
7	54.30	0.047	47	1.6880	189	0.0001	3.60*10 ⁻¹⁴	
8	57.28	0.094	220	1.6071	96	0.0003	9.26*10 ⁻¹⁵	
9	59.20	0.047	140	1.5595	194	0.0001	3.77*10 ⁻¹⁴	
10	64.38	0.047	53	1.4459	199	0.0001	3.98*10 ⁻¹⁴	
11	68.90	0.047	87	1.3617	203	0.0001	4.19*10 ⁻¹⁴	
12	74.10	0.071	183	1.2784	140	0.0001	1.96*10 ⁻¹⁴	
13	76.32	0.047	123	1.2467	214	0.0001	4.61*10 ⁻¹⁴	
	Pure Sb ₂ O ₃							
Peak No	20	EXMINA	Intensity	d Spacing	Crystallize size	Strain	Distance describes	
	2θ FWHM					Dislocation density		
	20	1, 44 11141	intensity	Value	(nm)	Strain	Dislocation density	
1	13.80	0.047	253	Value 6.4117	(nm) 170	0.0007	2.89*10 ⁻¹⁴	
1 2								
	13.80	0.047	253	6.4117	170	0.0007	2.89*10 ⁻¹⁴	
2	13.80 27.72	0.047 0.118	253 2957	6.4117 3.2155	170 69	0.0007 0.0009	2.89*10 ⁻¹⁴ 4.80*10 ⁻¹⁵	
3	13.80 27.72 28.42	0.047 0.118 0.071	253 2957 430	6.4117 3.2155 3.1379	170 69 115	0.0007 0.0009 0.0005	2.89*10 ⁻¹⁴ 4.80*10 ⁻¹⁵ 1.33*10 ⁻¹⁴	
2 3 4	13.80 27.72 28.42 32.10	0.047 0.118 0.071 0.094	253 2957 430 1037	6.4117 3.2155 3.1379 2.7861	170 69 115 87	0.0007 0.0009 0.0005 0.0006	2.89*10 ⁻¹⁴ 4.80*10 ⁻¹⁵ 1.33*10 ⁻¹⁴ 7.72*10 ⁻¹⁵	
2 3 4 5	13.80 27.72 28.42 32.10 35.06	0.047 0.118 0.071 0.094 0.047	253 2957 430 1037 273	6.4117 3.2155 3.1379 2.7861 2.5573	170 69 115 87 177	0.0007 0.0009 0.0005 0.0006 0.0002	2.89*10 ⁻¹⁴ 4.80*10 ⁻¹⁵ 1.33*10 ⁻¹⁴ 7.72*10 ⁻¹⁵ 3.13*10 ⁻¹⁴	
2 3 4 5 6	13.80 27.72 28.42 32.10 35.06 46.02	0.047 0.118 0.071 0.094 0.047 0.094	253 2957 430 1037 273 1130	6.4117 3.2155 3.1379 2.7861 2.5573 1.9760	170 69 115 87 177 91	0.0007 0.0009 0.0005 0.0006 0.0002 0.0004	2.89*10 ⁻¹⁴ 4.80*10 ⁻¹⁵ 1.33*10 ⁻¹⁴ 7.72*10 ⁻¹⁵ 3.13*10 ⁻¹⁴ 8.42*10 ⁻¹⁵	
2 3 4 5 6 7	13.80 27.72 28.42 32.10 35.06 46.02 54.56	0.047 0.118 0.071 0.094 0.047 0.094 0.047	253 2957 430 1037 273 1130 980	6.4117 3.2155 3.1379 2.7861 2.5573 1.9760 1.6806	170 69 115 87 177 91 190	0.0007 0.0009 0.0005 0.0006 0.0002 0.0004 0.0001	2.89*10 ⁻¹⁴ 4.80*10 ⁻¹⁵ 1.33*10 ⁻¹⁴ 7.72*10 ⁻¹⁵ 3.13*10 ⁻¹⁴ 8.42*10 ⁻¹⁵ 3.61*10 ⁻¹⁴	
2 3 4 5 6 7 8	13.80 27.72 28.42 32.10 35.06 46.02 54.56 58.84	0.047 0.118 0.071 0.094 0.047 0.094 0.047	253 2957 430 1037 273 1130 980 67	6.4117 3.2155 3.1379 2.7861 2.5573 1.9760 1.6806 1.5681	170 69 115 87 177 91 190 193	0.0007 0.0009 0.0005 0.0006 0.0002 0.0004 0.0001	2.89*10 ⁻¹⁴ 4.80*10 ⁻¹⁵ 1.33*10 ⁻¹⁴ 7.72*10 ⁻¹⁵ 3.13*10 ⁻¹⁴ 8.42*10 ⁻¹⁵ 3.61*10 ⁻¹⁴ 3.76*10 ⁻¹⁴	
2 3 4 5 6 7 8 9	13.80 27.72 28.42 32.10 35.06 46.02 54.56 58.84 59.14	0.047 0.118 0.071 0.094 0.047 0.094 0.047 0.047 0.071	253 2957 430 1037 273 1130 980 67 180	6.4117 3.2155 3.1379 2.7861 2.5573 1.9760 1.6806 1.5681 1.5609	170 69 115 87 177 91 190 193 128	0.0007 0.0009 0.0005 0.0006 0.0002 0.0004 0.0001 0.0001	2.89*10 ⁻¹⁴ 4.80*10 ⁻¹⁵ 1.33*10 ⁻¹⁴ 7.72*10 ⁻¹⁵ 3.13*10 ⁻¹⁴ 8.42*10 ⁻¹⁵ 3.61*10 ⁻¹⁴ 3.76*10 ⁻¹⁴ 1.65*10 ⁻¹⁴	
2 3 4 5 6 7 8 9	13.80 27.72 28.42 32.10 35.06 46.02 54.56 58.84 59.14 64.10	0.047 0.118 0.071 0.094 0.047 0.094 0.047 0.047 0.071	253 2957 430 1037 273 1130 980 67 180 90	6.4117 3.2155 3.1379 2.7861 2.5573 1.9760 1.6806 1.5681 1.5609 1.4516	170 69 115 87 177 91 190 193 128 131	0.0007 0.0009 0.0005 0.0006 0.0002 0.0004 0.0001 0.0001 0.0002 0.0002	2.89*10 ⁻¹⁴ 4.80*10 ⁻¹⁵ 1.33*10 ⁻¹⁴ 7.72*10 ⁻¹⁵ 3.13*10 ⁻¹⁴ 8.42*10 ⁻¹⁵ 3.61*10 ⁻¹⁴ 3.76*10 ⁻¹⁴ 1.65*10 ⁻¹⁴ 1.74*10 ⁻¹⁴	

Table.3 Crystallographic parameters of pure PPy, PPy-Sb₂O₃ nanocomposites and pure Sb₂O₃ nPs

4.4. Thermogravimetric analysis

The thermogravimetric analysis of pure PPy, PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ nPs is shown in Fig.6. To investigate the weight loss of the assynthesized pure PPy, PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ nPs samples, the thermogravimetric analysis has been carried out in a nitrogen atmosphere. In order to see the effect of temperature on the thermal behavior of the polymer thermogravimetric analysis of PPv-Sb₂O₃ nanocomposites has been carried out from 25-500 °C temperature. To investigate the thermal properties and the interaction between PPy and Sb₂O₃, TGA analysis has been carried out through decomposition curve. From the Fig.6 (a) pure PPy undergoes two-step decompositions are observed. The first one is appeared at 110 °C which is due to the removal of adsorbed water resulting with a weight loss of 53.99%. The second step of decomposition starts from 200 °C and goes up to 450 °C with about 26.31% weight loss. Finally the residual mass and residual temperature of pure PPy is 19.70 and 497.8 °C. Degradation of PPy-Sb₂O₃ (25%) nanocomposite takes place in five steps. The first three steps of weight loss observed at 200 °C is due to the removal of adsorbed water and the remaining second step (between 200 °C and 450 °C) of weight loss is due to the breakdown of the polymer backbone in the nanocomposites as shown in Fig. 7 (b).

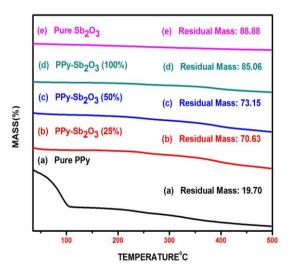


Fig.6 TGA spectra of pure PPy (a), PPy-Sb₂O₃ nanocomposites (b,c,d) and pure Sb₂O₃ nPs (e)

Pure PPy						
Mass Change	Mass	Residual Mass	Residual Temp			
Stage: 1	-53.99					
Stage: 2	-26.31					
Stage: 3	-	19.70	497.80			
Stage: 4	-					
Stage: 5	-					
PPy-Sb ₂ O ₃ (25%)						
Mass Change	Mass	Residual Mass	Residual Temp			

a							
Stage: 1	-3.07	_					
Stage: 2	-2.02	_					
Stage: 3	-4.03	70.63	497.70				
Stage: 4	-4.31	_					
Stage: 5	-15.94						
	PPy-Sb ₂	O ₃ (50%)					
Mass	N/	Residual	Residual				
Change	Mass	Mass	Temp				
Stage: 1	-3.21						
Stage: 2	-1.97	_					
Stage: 3	-4.32	73.15	498.00				
Stage: 4	-3.73						
Stage: 5	-13.62						
PPy-Sb ₂ O ₃ (100%)							
Mass	Mass	Residual	Residual				
Change	IVIASS	Mass	Temp				
Stage: 1	-1.23						
Stage: 1 Stage: 2	-1.23 -0.43	-					
		- 95.06	407.09				
Stage: 2	-0.43	- - 85.06	497.08				
Stage: 2 Stage: 3	-0.43 -1.62	- - - 85.06 -	497.08				
Stage: 2 Stage: 3 Stage: 4	-0.43 -1.62 -1.59	- - - 85.06 -	497.08				
Stage: 2 Stage: 3 Stage: 4 Stage: 5	-0.43 -1.62 -1.59 -2.08 -7.99		497.08				
Stage: 2 Stage: 3 Stage: 4 Stage: 5	-0.43 -1.62 -1.59 -2.08 -7.99 Pure	-	497.08 Residual				
Stage: 2 Stage: 3 Stage: 4 Stage: 5 Stage: 6	-0.43 -1.62 -1.59 -2.08 -7.99	Sb ₂ O ₃					
Stage: 2 Stage: 3 Stage: 4 Stage: 5 Stage: 6	-0.43 -1.62 -1.59 -2.08 -7.99 Pure	Sb ₂ O ₃ Residual	Residual				
Stage: 2 Stage: 3 Stage: 4 Stage: 5 Stage: 6 Mass Change	-0.43 -1.62 -1.59 -2.08 -7.99 Pure Mass -3.41 -3.51	Sb ₂ O ₃ Residual	Residual				
Stage: 2 Stage: 3 Stage: 4 Stage: 5 Stage: 6 Mass Change Stage: 1	-0.43 -1.62 -1.59 -2.08 -7.99 Pure Mass -3.41	Sb ₂ O ₃ Residual Mass	Residual Temp				
Stage: 2 Stage: 3 Stage: 4 Stage: 5 Stage: 6 Mass Change Stage: 1 Stage: 2	-0.43 -1.62 -1.59 -2.08 -7.99 Pure Mass -3.41 -3.51	Sb ₂ O ₃ Residual	Residual				
Stage: 2 Stage: 3 Stage: 4 Stage: 5 Stage: 6 Mass Change Stage: 1 Stage: 2 Stage: 3	-0.43 -1.62 -1.59 -2.08 -7.99 Pure Mass -3.41 -3.51	Sb ₂ O ₃ Residual Mass	Residual Temp				

Table.4 TGA parameters of pure PPy, PPy-Sb₂O₃ nanocomposites and pure Sb₂O₃ nPs

The residual mass and residual temperature of PPy-Sb₂O₃ (25%) nanocomposite is 70.63 and 497.7 °C respectively. Mass changes, residual mass, residual temp of pure PPy, PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ nPs are shown in Table.4. The mass change of PPy-Sb₂O₃ (25-100%) nanocomposites have five stages of weight loss are obtained for this nanocomposites while the spectrum pure Sb₂O₃ nPs have two weight loss appeared in which the weight loss is decreased with increasing Sb ion concentration and the residual mass of PPy-Sb₂O₃ (25-100%) nanocomposites are 70.63 (25%), 73.15 (50%), 85.06 (100%). This data clearly reveals the residual mass are increased Sb ion content and with have constant residual temperature [13,14]. By comparing the thermo graphs of synthesized are pure PPy and nanocomposites, one can be understood, the different thermal behavior of the materials. The residual mass increased with the ionic concentration of Sb₂O₃ in PPy-Sb₂O₃ nanocomposite materials. These results show that the PPy-Sb₂O₃ nanocomposites materials have remarkable improvement in thermal stability. These results confirm the strong interaction between polypyrrole and Sb₂O₃ forming a nanocomposites.

4.5. Differential scanning calorimetric analysis

Differential scanning calorimetric spectrum of pure PPy, PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ nPs were shown in Fig.8. Fig. 7 (a) shows the DSC of pure PPy have broad endothermic peak appeared at around 370.3 °C, this peak reveals the removel of water molecules from the pure PPy molecules. DSC spectrum of pure PPy have sharp exothermic peaks appeared, exothermic peak was shown at about 95.4 °C, which was the complex peak, area of this peak is 756.5 J/g; the onset and endset temperature of the complex peak is 65.2 °C, 110.3 °C respectively, this is presumably due to the polymer decomposition [15].

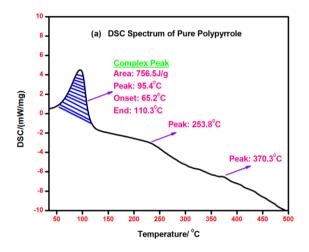


Fig.7a

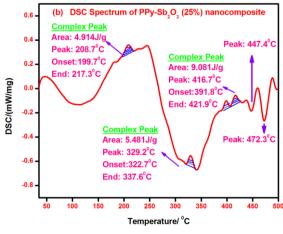


Fig.7b

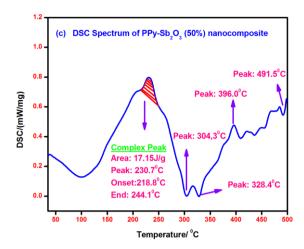


Fig.7c

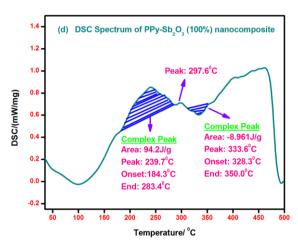


Fig.7d

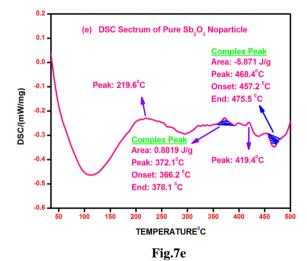


Fig.7a-7e DSC spectra of pure PPy, PPy-Sb₂O₃ nanocomposites and pure Sb₂O₃ nPs

The DSC spectrum of PPy-Sb $_2$ O $_3$ (25-100%) nanocomposites is shown in Fig.7 (b-d). The exothermic peaks

appeared in the PPy-Sb₂O₃ spectrum which named the complex peaks. From PPv-Sb₂O₃ (25-100%) nanocomposites spectrum which have complex peaks and the area of this complex peaks are 5.481 J/g, 17.150 J/g, and 94.200 J/g. To compare these nanocomposites, the area of the complex peaks is increased with increasing the Sb₂O₃ concentration. The peaks indicating that, the polymer decomposition was found to be present in all ratios (25-100%) of nanocomposites. The peaks indicating that the polymer decomposition was found to be present in PPy-Sb₂O₃ (25-100%), but that was clearly absent in pure Sb₂O₃ nPs samples. Despite the degradation of PPy-Sb₂O₃ (25-100%) nanocomposites samples indicating the gradual enhancement of thermal stability of the polymer chain with increasing the amount of Sb₂O₃. The exothermic peak disappeared for pure Sb₂O₃ sample, indicating strong interaction of the oxide with the polymer chain [16].

4.6. Scanning electron microscopic studies

Scanning electron microscopy (SEM) images of the pure PPy, PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ nPs are shown in Fig. 8(a-e). The micrographs of pure PPy powder (Fig.8a) show big globular clusters of polymers. The surface morphology of pure PPy changed completely, when it was converted to the nanocomposites with Sb₂O₃ (Fig.8b-d), which established the interaction of Sb₂O₃ surface with the polymer chain. The white colour is Sb₂O₃ nPs and light coloured shell is PPv in the nanocomposites. The prepared nanocomposite exists as relatively loose aggregates of PPy-Sb₂O₃ with crystallize size of 100-250 nm which is observed from SEM study. The amorphous polypyrrole matrix can restrict the further growth of Sb₂O₃ nanocrystals and avoid their further aggregation in the chemical reaction process. According to above results, it can be summarized that, the parameter modulation of PPy in presence of Sb₂O₃ nPs affects not only the final morphology but also the structure of Sb₂O₃ nPs within the PPy-Sb₂O₃ nanocomposites.

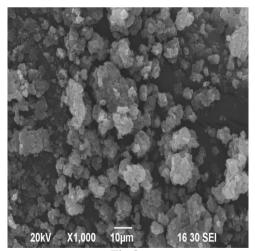


Fig.8a

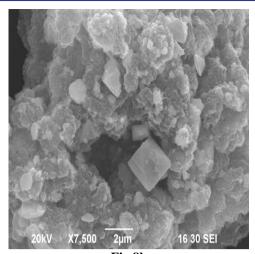


Fig.8b

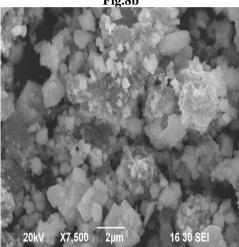


Fig.8c

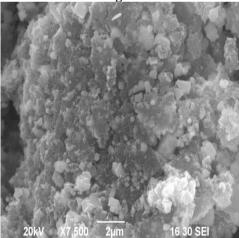


Fig.8d

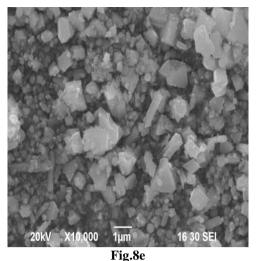


Fig.8a-8e SEM images of pure PPv (a), PPv-Sb₂O₃ nanocomposites (b,c,d), pure Sb₂O₃ nPs (e)

Succeeded in controlling PPy-Sb₂O₃ morphology, the investigation was turned to explore, the formation mechanism of the PPy-Sb₂O₃ morphology through characterizing the intermediates obtained in different reaction stages. The change in the surface morphology has been observed with increasing composition of Sb₂O₃ (25-100 wt %) in PPy-Sb₂O₃ nanocomposites. The complex, stringy, interconnected network is a general feature of the morphology of PPy-Sb₂O₃ nanocomposites. At higher (100 wt%) of nanocomposites, the connected path way become more and more dense morphology are observed due to excess doping as the PPy-Sb₂O₃ is approached. At this higher percentage of PPy-Sb₂O₃ nanocomposites; the morphology appears almost foam like with PPy-Sb₂O₃ network surrounded by Sb₂O₃. Thus Sb₂O₃ provides large conduction island thereby, reducing the conduction path through the nanocomposites [17].

4.7. Energy dispersive X-ray analysis

Fig. 9(a-e) shows the EDAX spectrum of the pure PPy, PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ nPs. The corresponding chemical composition is listed in Table.5. Fig.9a illustrates the element weight (%) of C, O, and S of pure PPy sample was 69.32%, 24.24% and 6.44% respectively. It is seen that C, O, S and Sb elements are detected in the PPy-Sb₂O₃ (25-100%) nanocomposites, which indicates that O and Sb-ions have been doped into the PPy matrix successfully. The spectrum of pure PPy, PPy-Sb₂O₃ (25-100%) nanocomposites and pure Sb₂O₃ nPs shows of the carbon molecules weight % are 69.32%, 40.66%, 30.02%, 17.87% and 14.80% which is element composition in which decreasing trend is appeared for the same element composition changes were obtained for oxygen and sulfur molecules weights, and the weight % of antimony ion are 35.72 %, 49.98 %, 62.05 % and 85.20 %, for this chemical composition increasing trend was appeared. As shown in Fig.9b an element like carbon, sulfur, oxygen and antimony of PPy-Sb₂O₃ nanocomposite samples which compare due to pure PPy, the element contents of carbon, oxygen and sulfur was decreased,

Antimony alone increased with increasing the concentration of Sb₂O₃ nanoparticles [18].

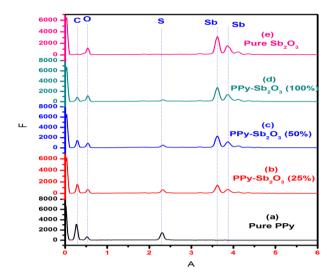


Fig.9 EDAX spectra of pure PPy (a), PPy-Sb₂O₃ nanocomposites (b,c,d) and pure Sb₂O₃ nPs (e)

Sample	Weight (%)						
Name	Carbon	Oxygen	Sulfur	Antimony	Total		
Pure PPy	69.32	24.24	6.44	-	100		
PPy- Sb ₂ O ₃ (25%)	40.66	19.60	4.02	35.72	100		
PPy- Sb ₂ O ₃ (50%)	30.02	17.35	2.65	49.98	100		
PPy- Sb ₂ O ₃ (100%)	17.86	18.24	1.85	62.05	100		
Pure Sb ₂ O ₃	14.80	-	-	85.20	100		

Table.5 Element analysis data of pure PPy, PPy-Sb₂O₃ nanocomposites and pure Sb₂O₃ nPs

The element contents of $PPy-Sb_2O_3$ (25-100%) nanocomposites show a higher Sb contents due to the formation of a large amount of Sb_2O_3 .

5. Conclusion

The FTIR analysis is carriedout for pure PPy, Sb_2O_3 nPs and PPy- Sb_2O_3 (25-100%) nanocomposites systematically. The characteristics bands were observed for the corresponding materials. From the results, one can conclude that, the wavenumber region is shifted to higher values after Sb ion absorption. The results indicate that the co-

ordination bond formed between the long pair of electrons of the atom in the PPv chain with the orbit of Sb atom of Sb₂O₃, indicating the strength of PPy-Sb₂O₃ nanocomposites have been synthesized successfully and the observed shift which indicates the interaction between PPy and Sb₂O₃ nPs. UVvisible spectra results indicates that the absorption bands which are correspond to the transition of π - π *. From the tauc plot, one can conclude that the band gap energy is calculated for each case of materials. Among the materials, the band gap energy (3.46 eV) is obtained for pure PPy. The band gap is decreased with increasing Sb₂O₃ concentration and this indicates the PPv-Sb₂O₃ interactions are significantly increased by increasing the Sb₂O₃ concentration loading to reduce the energy level intervals. X-Ray diffraction studies suggest the crystallographic nature of the materials and from the report, we analyze the XRD patterns of pure PPy, Sb₂O₃ nPs and PPy-Sb₂O₃ nanocomposites is in a systematic manner. The amorphous peak of pure PPy was appeared in addition to sharp peak, but the other patterns indicates the crystalinity was greatly improved the with addition of Sb₂O₃ form the nanocomposites. From the crystallite size calculations, the average crystallite size of PPy-Sb₂O₃ (25 wt%), PPy-Sb₂O₃ (50 wt%) and PPy-Sb₂O₃ (100 wt%) are 97 nm, 170 nm and 176 nm respectively. From this, one can inferred that the lowest average crystallite size is observed for PPy-Sb₂O₃ (25%). The strain and dislocation density calculation and the data suggest the crystallographic nature and defects of the materials. Thermogravimetric results of the pure PPy, Sb₂O₃ nPs and PPy-Sb₂O₃ (25-100%) nanocomposites suggest that thermal behavior and stability of the materials and the number of stages of decomposition may vary depending upon the materials. In this report, the lowest number of stages (2) is observed for pure PPv. The residual mass of PPv-Sb₂O₃ (25-100 wt%) is increased, when the composition increase from PPy-Sb₂O₃ (25 wt%) to PPy-Sb₂O₃ (100 wt%). This is because, the increase of loading amount of Sb₂O₃ in the matrix of PPy, but the residual temperature is almost constant for all the cases. From the differential scanning calorimetric analysis, one can reveal the stages in which the molecules of various categories eliminating from the surface. The exothermic and endothermic peaks suggests that the polymer decomposition is found in the case of PPy-Sb₂O₃ nanocomposites. These kinds of analysis help us to estimate the thermal stability of pure PPy, Sb₂O₃ nPs and PPy-Sb₂O₃ (25-100%) nanocomposites. In this report, the surface morphological analyses of pure PPy, Sb₂O₃ nPs and PPy-Sb₂O₃ (25-100%) nanocomposites are carriedout successfully. Actually, the particles are not in spherical in size for the all the cases. Instead, the particles are agglomerated initially and the some square shaped particles are also found and also there are some surface modifications, due to the agglomeration of the particles, so that the core shell like structure is formed on the surface of PPy matrix and this can be seen clearly from the morphological data. From the EDAX analysis, the elemental composition of pure PPv. Sb₂O₃ nPs and PPy-Sb₂O₃(25-100 wt%) is estimated clearly. From the increasing trend of antimony, one can inferred the loading amount of Sb₂O₃ in the matrix of PPy. This kind of analysis helps us to gain more information about the structure and behavior of the materials.

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