# Characterization and Design of Sewage Treatment Plant in Bidar City

Harsha Bemalgi
Student: Department of Civil Engineering
(M.Tech, Environmental Engineering)
P.D.A college of Engineering,
Gulbarga, India

Dr M. N. Dandigi Professor: Department of Civil Engineering P.D.A. College of Engineering Gulbarga, India

Abstract— A study was undertaken to assess the characteristics like physical and chemical analysis of the wastewater of Bidar city followed by the correlation analysis and design of sewage treatment plant. The characteristics involves the analysis of pH, total solids, suspended solids, dissolved solids, settleable solids, alkalinity, chlorides, hardness, iron, biological oxygen demand, chemical oxygen demand, sulphates, phosphates, ammonical nitrogen, nitrites, nitrates. Considering the peak and average flows and the peak results the sewage treatment plant has been designed. The different components are screens, grit chamber, primary sedimentation tank, aeration tank, secondary sedimentation tank, sludge digestion tank, sludge drying beds. By the execution of the project the entire sewage of Bidar city can be treated effectively and efficiently.

Keywords— domestic wastewater, activated sludge process, wastewater treatment plant.

## **I.INTRODUCTION**

Characterization of wastewater is essential for an effective and economical waste management programme. It helps in the choice of treatment methods deciding the extent of treatment, assessing the beneficial uses of wastes and utilizing the waste purification capacity of natural bodies of water in a planned and controlled manner. Wastewater is the term for discarded or previously used water from a municipality or industry. The wastewater that is produced due to human activities in households is called domestic wastewater. Such water usually contains dissolved as well as suspended matter and must be treated prior to its discharge into natural water. To examine the quality of wastewater to be discharged into aquatic environment or to be treated and reused the characteristics of wastewater in question must be defined precisely

Domestic sewage is 99.9% water and 0.1% solids on evaporation. About two thirds of the solids are organic, comprising mainly of nitrogenous compounds Carbohydrates, Fats. The inorganic compounds include chlorides, metallic salts, ash, road grit etc. The main constituent of domestic sewage can be listed as solids, chlorides, alkalinity,biological oxygen demand, chemical oxygen demand, nitrogen, phosphates, sulphates etc [7]. The organic matter present in the wastewater is described in terms of biological oxygen demand (B.O.D) and suspended solids (S.S). The B.O.D

refers to the quantity of oxygen used in the biochemical oxidation of organic matter. The quantity of oxygen used is related to the duration and temperature of the process. Usually this is five days demand at  $20^{0}$  C and is expressed as milligrams per litre (mg/L).

#### II. LITRATURE REVIEW

- A. Abdul-Talib et al (2003) advocated that sewer networks should be designed not only for convenience of water and pollutants but also for obtaining a wastewater quality that is suitable for the treatment process at the receiving wastewater treatment plant.
- B. Boon (1995) further testified that septicity in sewerage system results from the activity of bacteria growing in sewage under aerobic conditions to reduce sulphur containing organic compounds, sulphates to form sulphides and other sulphur compounds. Lack of adequate ventilation, high temperature, of sewage will result in septicity.
- C. Tanaka et al.(2000) reported that microbial transformation of organic matter in wastewater takes place during transport in sewers. These processes occur in the bulk water phase, in biofilms and in temporarily settled sediments under aerobic and anaerobic conditions. Under aerobic conditions in a gravity sewer, readily biodegradable substrate directly discharged to the sewer and bio-mass is produced

# **III.MATERIALS AND METHODOLOGY**

A. During the period of study, Samples were collected on weekly basis around 8:.00 A.M to 9.00 A.M by grab sampling in five litres sterile dark colored containers. Sewage sample was collected at gornalli (b) because the maximum quantity of sewage of Bidar city is collected at this place. The sewage is collected at that point where the water depth is one third from the bottom and the container was immersed below the surface of the sewage and was transferred to the laboratory at the earliest and is stored in the deep freezer. Special preservations methods are necessary for portions that

are not to be analyzed immediately by adding special chemicals for certain tests.

# B Analysis of physico-chemical characteristics of wastewater

The physicochemical characteristics analyzed are;

- 1. Temperature in °C.
- 2. pH
- 3. Total solids in mg/L
- 4. Dissolved solids in mg/L
- 5. Suspended solids in mg/L.
- 6. Settleable solids in ml/L
- 7. Alkalinity in mg/L
- 8. Chloride in mg/L
- 9. Total Hardness in mg/L
- 10. B.O.D. in mg/L
- 11. C.O.D. in mg/L.
- 12. Sulphates in mg/L
- 13. Phosphates in mg/L
- 14. Iron in mg/L
- 15. Ammonical Nitrogen in mg/L
- 16. Nitrites in mg/L
- 17. Nitrates in mg/L

### C. Methods of examination

- Temperature of sewage sample by Thermometer in °C.
- 2. pH of sewage sample by pH meter. Total solids in sewage sample by gravimetric method in mg/L.
- 3. Settleable solids in sewage sample by imhoff cone in ml/L.
- 4. Chloride in sewage sample by Titrimetric method in mg/L
- 5. Sulphate was determined by Turbidermetric method using spectrophotometer.
- 6. Nitrate of sewage sample by using Phenol Disulphonic Acid (PDA) method using Spectrophotometer in mg/L.
- 7. Nitrite in sewage sample by using Phenol Disulphonic Acid (PDA) method using Spectrophotometer in mg/L.
- 8. B.O.D. by wrinkler's method.
- 9. C.O.D. by Dichromate reflux method.
- 10. Phosphate and iron content in sewage sample by using spectrophotometer in mg/L.

#### IV. RESULTS AND DISCUSSIONS

A. The physico-chemical characteristics of wastewater, number of samples and the corresponding dates on which the samples have been collected are given in Table 4.1. The results have also been represented in the form of graphs. Table 4.2 shows the coefficient correlations.

Table4.1Analysed Physico-Chemical Characteristics of Wastewater of Bidar City

S	l No	Date	Tempin •C	Щ	Total Solids mg/L	Dissolved Solids mg/L			Alkalinity in mg/L	Chlorides in mg/L	Total Hardness mg/L	B.O.D mg/L	C.O.D mgL	B.O.D/C.	Sulphate mg/L	Phosphate mgLl	Iron mg/l	Ammonical mg/L	Nitrite mg/L	Nitrate mg/L
	1	06-07-2013	22	73	1593	1243	350	32	155	85	382	495	837	0.65	96	2.13	21	22	3.82	10.62
	2	14/6/2013	25	7,4	1612	1356	256	1.6	185	78	410	412	630	0.65	65	1.73	18	27	234	1038
	3	21/6/2013	21	7.1	1485	1372	113	2.8	118	95	322	432	675	0.64	48	1.62	23	29	2.67	11.48
	4	28 6 2013	23	13	1495	1384	111	1.6	141	59	339	415	735	0.56	59	0.52	19	25	1.13	11.67
	j	07-04-2013	21	73	1405	1231	174	29	179	65	350	452	678	0.51	43	0.64	1.8	21	134	10.45
	б	07-11-2013	24	7.1	1592	1412	190	3.1	218	ñ	320	509	688	0.95	76	0.72	21	22	2.63	9.68
	1	18/7/2013	22	7.4	1496	1386	110	2.8	241	61	312	412	837	0.49	94	0.86	2	26	1.48	11.63
_	8	25/7/2013	22	12	1443	1332	111	29	149	41	410	423	857	0.49	98	0.96	19	22	252	10.68
	9	08-02-2013	21	7.1	1472	1336	96	2.6	138	110	391	435	768	0.56	83	1.12	1.8	24	241	11.43
_	10	08-09-2013	23	13	1485	1368	117	2.4	171	98	355	428	603	0.7	87	122	19	22	1.32	10.89
	11	16/8/2013	22	12	1588	1392	196	25	111	43	453	453	834	0.54	91	0.98	22	23	1.98	9.55
_	12	23/\$/2013	22	7.1	1552	1342	210	4	195	88	405	405	583	0.69	98	0.92	23	29	2.9	8.85
_	13	30/8/2013	24	13	1462	1302	160	25	108	101	428	428	769	0.55	63	123	2	35	2.64	10.59
_	14	09-08-2013	21	7,4	1473	1260	213	12	145	109	435	435	784	0.55	44	1.62	24	25	3.82	11.78
_	15	15/09/2013	23	12	1402	1232	170	1.6	192	121	407	407	757	0.53	78	152	25	23	4.16	1.0
_	16	22/9/2013	23	7.1	1501	1336	175	15	116	118	492	492	912	0.53	53	12	2	28	3.01	6.72
_	17	30/9/2013	23	1	1532	1240	292	1.7	164	99	415	415	863	0.48	42	13	19	24	1.62	8.43
_	18	10-09-2013	23	1	1408	1225	178	2	102	111	320	420	983	0.52	30	0.96	1.8	25	1.4	933
_	19	16/10/2013	23	7.4	1396	1256	140	45	135	65	412	412	862	0.47	38	0.84	17	29	0.92	10.68
_	20	23/10/2013	23	7.1	1596	1262	334	4.7	149	81	475	475	853	0.55	33	0.73	1.6	23	4.26	1159
_	21	30/10/2013	24	7.4	1605	1272	333	4.8	180	22	462	462	984	0.46	60	2.13	1.8	19	3.43	11.63
_	22	11-01-2013	23	1	1632	1242	390	9	192	66	413	413	853	0.48	31	1.43	19	26	2.63	11.83
_	23	11-07-2013	23	7.1	1596	1256	313	8.5	155	85	532	532	782	0.68	88	0.18	2	24	1.43	8.83
-	1	14/11/2013	22	7.4	1463	1284	179	65	122	91	418	418	632	0.66	99	0.2	21	28	1.6	9.63
_	25	21/11/2013	24	7.4 7.2	1482	1342	140 139	3.5 4.8	167 129	109 112	441 409	441 409	612 719	0.72	42 52	1.63	22 18	27	2.43 1.95	10.05 10.19
	26 27	20 11 JUNES -12-04-2013	23	7.1	1490	1284	148	4.8 6.5	184	11/2	409	409	692	0.59	32 49	0.68	1.8	28	3.01	9.98
-	28	12-04-2013	23	7.A	1562	1396	166	12	174	10b 95	413 502	410 502	708	0.29	49 61	1.92	21	28	2.12	11.12
1	,28 29	18/12/2013	22	1.4	1583	1348	235	3.7	195	90	302 439	439	708 901	0.7	65	1.82	21	30	2.56	11.12
_	30	25/12/2013	23	14	1432	1280	146	45	157	90 85	466	439	721	0.48	69	1.63	19	30 26	2.79	10.61
_	imum	21112000	25	1.4	1632	1396	390	9	241	121	491	509	994	0.04	99	2.13	25	35	4.26	11.78
Min	inun		21	1	1396	1231	95	12	108	41	312	405	583	0.46	31	02	1.6	19	0.92	6.72
Mea	20		22.7	7.23	1509.83	1310.63	196.63	3.66	159.5	87.5	369.2	452.66	777.08	0.584	64.33	1.16	1.99	26.13	2.49	9.63

Table 4.2 shows the coefficient correlations

	Tenp	P		Dissolved	Suspende	Sett <b>l</b> eable	alkalinity	chlorides	Total	BOD	COD	BOD/COD	Súphates	phosphate	Ammonica	Ninte	Nitrate
			solids	solids	d solids	solicis			hardness					S	1 nitrogen		
pН	0.274		-0.22	0.026	-0.201	0.088	-0.068	-0.097	0.117	-0.18	-0.2	0.139	0.329	0.053	-0.001	-0.082	0.184
Total soliés	0.101			0.252	0.711	0.308	0.29	-0.255	0.306	0.484	0.116	0.225	0.134	0.266	-0.042	0.29	0.152
Dissolved solids	-0.043	0.026	0.252		-0.49	-0.162	0.161	-0.219	-0.159	0.078	-0.276	0.437	0.358	-0.003	0.355	-0.217	0.184
Suspende d soids	0.126	-0.201	0.711	-0.49		0.376	0.146	-0.09	0.356	0.252	0.375	-0.121	-0.165	0.26	-0.296	-0.374	-0.003
Settleable solics	0.465	0.088	0.308	-0.162	0.376	•	0.15	-0.112	0.439	0.236	-0.055	0.117	-0.028	-0.209	0.114	-0.067	0.164
Alkalinity	-0.154	-0.068	0.29	0.161	0.146	0.15		-0.166	-0.179	0	-0.189	0.193	0.207	0.136	-0.101	0.119	0.136
Chlorides	-0.192	-0.097	-0.255	-0.219	-0.09	-0.112	-0.166		0.144	-0.011	4.117	0.129	-0.252	0.207	0.244	0.209	-0.249
Tatal hardness	0 39	-0117	0 706	-0153	0 356	0.439	-0179	0 144	-	0 385	0 163	-0 088	-0 07/6	0 143	-0 079	0.287	-0 701
BOD	-0.078	-0.18	0.494	0.078	0.252	0.236	0	-0.011	0.385		0.159	0.408	0.11	0.038	-0.105	0.162	-0.125
COD	0.078	-0.2	0.116	-0.276	0.375	-0.055	-0.189	0.117	0.16	0.159		-0.614	-0.253	0.188	-0.284	0.123	-0.027
BOD COD	0.092	0.139	0.225	0.437	-0.121	0.117	0.193	0.129	-0.08	0.408	-0.614		0.306	-0.08	0312	0.026	-0.089
Sulphates	0.041	0.329	0.134	0.358	-0.165	-0.028	0.207	-0.252	-0.026	0.11	4.253	0.306		-0.107	-0.122	-0.023	-0.167
Phosphate s	-0.204	0.053	0.266	-0.003	0.26	-0.209	0.136	0.209	0.143	0.038	0.188	-0.08	-0.107		-0.133	0.469	0.235
Ammonica Initrogen	0.315	-0.001	-0.042	0.355	-0.296	0.114	-0.101	0.244	-0.029	-0.105	-0.284	0.312	-0.122	-0.133	-	-0.105	0.076
Notatie	-0.218	-0.082	0.29	-0.217	-0.374	-0.067	0.11	0.209	0.287	0.162	0.123	0.026	-0.023	0.469	-0.105		0.02
nitrates	-0.134	0.184	0.132	0.184	-0.005	0.164	0.136	-0.249	-0.201	-0.125	-0.02	-0.089	-0.167	0.233	-0.076	-0.02	

#### B. Discussion

- 1. The hydrogen ion concentration expressed as pH is a valuable parameter in the operation of biological units. The observed average value of pH of the sewage is 7.23 which are slightly more than the water supplied to the community. The Composition of pH in domestic sewage is from 6.5 to 8.5.
- 2. In general, under Indian condition the temperature of the raw sewage was observed to be between 15 to 35°C at various places in different seasons. Observed average temperature of sewage sample 22.7°C which is near the ideal temperature for biological activities
- 3. The sewage solids may be classified into dissolved solids, suspended solids and settleable solids. In general the concentration of total solids in untreated wastewater as per Indian condition is from 350 to 1300mg/L. the average value of total solids as shown in table 4.1 of Bidar city is 1509.83 mg/L which is in the general concentration of Domestic sewage.
- 4. Nitrogen content in the untreated sewage is observed to be in the range of 20 to 50 mg/L. Nitrogen being an essential component of biological protoplasm, its concentration is important for proper functioning of biological treatment systems and disposal on land. The mean value of nitrogen content of Bidar city sewage is 26.13mg/L which indicates that the sewage is weak in its nitrogen content.
- 5. The observed mean value of chlorides 87.5mg/L shows that the Concentration of chlorides in sewage is very much greater than the normal chloride content of water supply. The typical range of chloride content in an untreated wastewater is from 30 to 100mg/L
- 6. The general range of BOD observed for raw sewage is 100 to 400 mg/L. the average value of five day BOD observed is 452.66mg/L The high values of BOD and zero DO in sewage indicates heavy organic load in sewage this may be due to discharge of wastes from several slaughter houses and meat shops in the town. The COD of raw sewage at various places in general is reported to be in the range 200 to 700 mg/L. the observed mean value is 777mg/L shows sewage is very strong in its COD content.
- 7. After a detailed study of the results obtained by analyzing the sewage we can conclude that the sewage from Bidar town has high organic loads and a high concentration of bicarbonates, chlorides and solids.
- **8.** Hence the sewage cannot be left untreated as the organic load which is highly biodegradable will soon decompose causing evolution of foul gases thus polluting the environment and may create a great public health hazard in future. Therefore it

is imperative that the sewage be treated suitably before it can be safely disposed.

The line of treatment suggested is primary treatment (involving screening & grit chamber) and secondary treatment (involving the activated sludge process). The sludge obtained may be digested an aerobically in sludge digesters and dried on sand drying beds. The dried sludge may be used as manure and the effluent may be utilized in several ways. Based on the results of the analysis of the sewage, a treatment plant is designed.

#### V. CONCLUSION

A sanitary survey was taken up and it was observed that no industry existed in the area covered by the area under study. Hence no industrial effluent discharged conjoins the sewage system. Since the B.O.D/C.O.D ratio lies near the range of generally accepted ratio of 0.68. The BOD/COD value 0.74 which is slightly higher than 0.68 but still nearer to said value, it can be concluded from the study that the sewage is organic in nature. By analysis the wastewater is amenable for biological treatment

The values of BOD, COD, Total Solids, Dissolved Solids, and Suspended Solids etc in sewage sample indicate that the sewage sample of Bidar city is organic in nature. The treatment units designed are as follows

- 1. Bar screens are provided with steel bars 10 mm wide and placed at 20 mm clear spacing. Two screening units are provided to take care of the peak flow together.
- 2. Two horizontal flow type grit chambers are provided. Dimensions of grit chamber are 8.2 m (length) × 6 m (depth) × 3m (top width).
- 3. Two primary sedimentation tanks are provided to handle the average flow together and dimension of each tank are 35 m diameter and total depth of 2.9 m
- 4. Four aeration tanks are provided each of dimensions 38m x 25m x 4.5m width 1350 diffuser plates standard size.
- 5. Two secondary sedimentation tanks are provided each of dimensions 50m diameter and a total depth of 3.5.
- 6. Two sludge digestion tanks are provided to digest sludge from primary and secondary settling tanks with a digestion period of 45 days each tanks has dimensions 15m diameter and depth 6m with and additional hoppered bottom for storing sludge.
- 7. Sludge drying beds 24 in number are provided each of dimensions 15 m x 30 and sludge is spread in 20 cm thick layer.

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